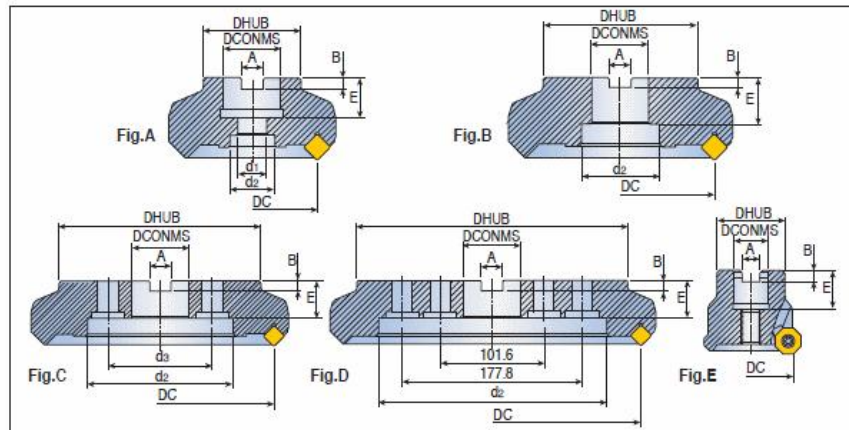


Mounting Reference

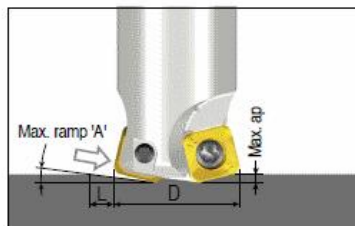
Arbor style



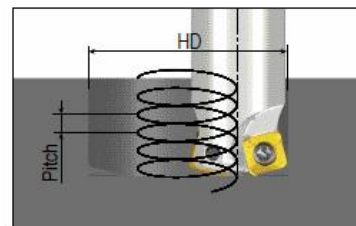
Dimension (mm)										Fig.	Arbor
DC	DCONMS	A	B	E	DHUB		d1	d2	d3		
					For mold & die	For general					
32	16	8.4	5.6	20	30	-	-	-	-	E	SEM16
32	16	8.4	5.6	20	30	-	9	13.5	-	A	SEM16
40	16	8.4	5.6	20	38	-	9	13.5	-	A	SEM16
40	22	10.4	6.3	22	38	-	11	17	-	A	SEM22
50	22	10.4	6.3	22	40	45	11	17	-	A	SEM22
63	22	10.4	6.3	22	47	-	11	17	-	A	SEM22
80	25.4	9.526	6	26	-	70	13	20	-	A	FMA25.4
80	27	12.4	7	28	58	70	13	22	-	A	SEM27
100	31.75	12.7	8	32	-	80	18	26	-	A	FMA31.75
100	31.75	12.7	8	32	-	80	-	46	-	B	FMA31.75
100	32	14.4	8	26	66	85	18	26	-	A	SEM32
100	32	14.4	8	26	66	85	-	46	-	B	SEM32
125	38.1	15.875	10	38	80	-	-	56	-	B	FMA38.1
125	40	16.4	9	32	85	-	22	32	-	A	SEM40
125	40	16.4	9	32	85	-	-	56	-	B	SEM40
160	40	16.4	9	32	110	-	-	90	66.7	C	FMA40
160	50.8	19.05	11	38	100	-	-	72	-	B	FMA50.8
200	47.625	25.4	14	38	130	-	-	132	101.6	C	FMA47.625

Ramping Data

Straight ramping



Helical ramping



SBMT 06

(mm)

Cutter dia.(D)	Straight ramp down			Helical ramp down		
	Max. ramp (A°)	Max. ap	Min. length (L)	Min. dia.(HD)	Max. dia.(HD)	Max. pitch/rev.
Ø16	2.2	1.0	25.5	22.8	32	0.7
Ø17	2.4	1.0	23.4	24.8	34	0.9
Ø20	3.2	1.0	17.9	30.8	40	1.0
Ø21	3.1	1.0	18.5	32.8	42	1.0
Ø25	2.4	1.0	23.4	40.8	50	1.0
Ø32	1.8	1.0	31.8	54.8	64	1.0
Ø40	1.3	1.0	42.5	70.8	80	1.0
Ø50	1.0	1.0	57.3	90.8	100	1.0
Ø63	0.7	1.0	76.4	116.8	126	1.0